



246-631-190 22 Ton Log Splitter (1996)
Main Assembly

Page 2 of 3

Ref #	Part Number	Qty	S/P/F	Description
1	712-0359	1	/P	Slotted Nut 3/4-16 Thd.
2	714-0162	1	/P	Cotter Pin 5/32" Dia. x 1-1/4" Lg.
3	734-0873	1		Hub Cap
4	734-1016	1	S	Wheel Ass'y. Comp.
	734-0872	1		Tire Only
	734-1017	1	S	Rim Only
	721-0168	1	S	Bearing Seal Only
	734-0255	1	S	Air Valve Only
5	736-0351	1	S	FI-Wash. .76" I.D. x 1.5" O.D.
6	741-3028	1	S	Bearing Cone
7	736-0921	1	S/F	L-Wash. 1/2" I.D.
8	737-0192	1	/P	90ø Solid Male Adapter
9	737-0238	1		Pipe Nipple 1/2 NPT
10	741-3029	1	/P	Bearing Cup
11	736-0192	1	S	FI-Wash. .531" I.D. x .94" O.D.
15	710-1018	1	/P	Hex Bolt 1/2-20 x 2.75" Lg. (Grade 8)
16	710-1032	1	S	Hex Bolt 3/8-24 x 1.5" Lg.
17	712-0239	1	S	Hex L-Nut 1/2-20 Thd.
18	712-0333	1	S	Hex Nut 1/2-20 Thd.
19	712-3001	1	S	Hex Jam Nut 3/8-24 Thd. (Grade 5)
21	732-0583	1		Comp. Spring 4" Lg.
23	781-0323B	1	S	Wedge Ass'y.
24	781-0537	1		Back Plate
25	781-0350A	1	/P	Fixed Side Gib
26	781-0351	1	/P	Adjustable Gib
27	781-0352A	1	S	Adjustable Gib Shim
28	781-0356	1		Floating Gib Plate
29	714-0203	1		External Cotter Pin
30	715-0216	1		Cylinder Mounting Pin
31	718-0262	1	S	Hydraulic Cylinder
32	717-0899	1	S	Control Valve
33	727-0323	1		Metal Pressure Tube
34	781-0526	1		Hose Guard
35	737-0153	1		Return Elbow
36	737-0279	1		Adapter
37	737-0235	1		3/4" Hose Barb.
39	710-3066	1	/P	Hex Bolt 3/8-16 x 2.75" Lg. (Grade 8)
40	710-0411	1	/P	Hex Bolt 3/8-16 x 4" Lg.
41	710-3080	1	S	Hex Bolt 3/8-16 x 4" Lg. (Grade 5)
42	711-0813	1	S	Clevis Pin 5/16 x 2.5" Lg.
43	712-0375	1	/P	Hex L-Nut 3/8-16 Thd.
44	712-0798	1	/P/F	Hex Nut 3/8-16 Thd.
45	713-0433	1	S	Chain - Tow Hitch
46	715-0116	1		Roll Pin
47	727-0311	1		Hitch Coupler
48	712-3000	1	S	Hex Ctr. L-Nut 3/8-16 Thd.
49	736-0116	1	S	FI-Wash. .635" I.D. x .93" O.D.
50	736-0169	1	S/F	L-Wash. 3/8" I.D.
51	736-0185	1	S	FI-Wash. .406" I.D. x .75" O.D.
52	750-0507	1		Spacer 3/8" I.D. x .625" O.D.
53	781-0162	1		Jack Stand
54	781-0399	1	S	Tongue Tube
55	781-0370A	1		Locking Rod

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Page 3 of 3

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56	781-0398	1	/P	Beam Support Ass'y.
57	723-0405	1	/P	Filter Element
58	723-0406	1	S	Filter Head
59	726-0132	1	/P	Hose Clamp 5/8"
60	727-0443	1		Return Hose 3/4" I.D. x 44" Lg.
61	781-0538	1	S	Hose Guard
62	781-0404A	1		Vertical Beam Ass'y.
66	714-0470	1	S	Cotter Pin 1/8" Dia.
68	738-0805	1		Hinge Pin 1/2 x 4.8" Lg.
73	710-0117	1	S	Hex Bolt 5/16-24 x 1" Lg.
74	710-0237	1	/P	Hex Bolt 5/16-24 x .62" Lg.
75	710-0363	1	S	Hex Bolt 5/16-24 x 4" Lg. (631)
	710-0968	1		Hex Bolt 5/16-24 x 5" Lg. (633)
76	712-0123	1	/P	Hex Nut 5/16-24 Thd.
77	714-0122	1	S	Sq.-Key 3/16" x .75"
78	717-0891	1	S	Flexible Coupling (631)
	718-0250	1	S	Flexible Coupling (633)
79	717-0936	1	S	Gear Pump
80	719-0278	1		Coupling Shield (631)
	719-0281	1		Coupling Shield (633)
81	726-0174	1		Hose Clamp
82	727-0641	1		Suction Hose (631)
	727-0451	1		Suction Hose (633)
83	727-0452	1		High Pressure Hydraulic Hose
84	736-0119	1	S/F	L-Wash. 5/16" I.D.
85	781-0097	1	S	Rear Coupling Support Brkt.
86	781-0098	1	S	Front Coupling Support Brkt.
87	710-0157	1	/P	Hex Bolt 5/16-24 x .75" Lg. (633)
88	710-0409	1	/P	Hex Bolt 5/16-24 x 1.75" Lg.
89		1		Engine
90	736-0159	1	S	FI-Wash. .344" I.D. x .875" O.D. (633)
91	737-0236	1	S	L-Vent Pipe Plug
92	735-0639	1	/P	Spark Plug Boot
93	781-0556	1		Fender (633)
95	781-0501B	1		Frame Ass'y. (631) Code: N notates a new part (not previously existing).
	681-0011A	1		Frame Ass'y. (633)
96	720-0235	1	S	Grip
97	747-0583	1	S	Control Handle
98	732-0194	1		Spring Pin
99	781-0168A	1	/P	Stripper Plate
100	710-3144	1	/P	Hex Bolt 3/8-16 x 2.0" Lg. (Gr. 5)
101	712-0430	1	S	Hex L-Nut 3/8-16 Thd.
102	750-0743	1		Spacer 1/2" I.D. x .68" Lg.
103	721-0168	1	S	Bearing Seal Only
104	736-0262	1	/P	FI-Wash. 3/8" I.D. x .87" O.D.
105	737-0265	1		90ø Male Adapter